# D-M-E Hot Runner Systems





# More Solutions. More Choices. Always Quick Delivery.

## **ADVANTAGES**

- Three levels of quick-delivery hot runner systems
- In-line and X-style manifolds for 2- and 4-drop applications
- Suitable for engineered and commodity resins
- Cost-effective
- Satisfaction 100% quaranteed

The Meteor™ Manifold System provides a versatile yet economical solution for many hot runner mold designs. Two-drop (in-line) and fourdrop (X-style) manifolds are available in sizes to suit a variety of applications. Pre-engineered with accurately machined flow channels, nozzle ports can be freely located anywhere within each manifold's flow channel limits. Stocked for quick delivery, Meteor manifolds are supplied with replaceable, press-fit tubular heaters. A full complement of ancillary components are also available to complete the system design and construction. Nozzle selection can be made from a broad array of D-M-E nozzles, including the 250 and 375 Series, the popular Mini Gate-Mate<sup>™</sup> and the Gate-Mate 4<sup>™</sup> Series.

# **Choose the Meteor™ System** that's right for you

D-M-E offers three quick-delivery hot runner systems with varying levels of customization — you pick the one that fits your needs.

# Meteor 1

- Standard, off-the-shelf manifolds with machined horizontal flow channel.
- Customer machines vertical flow channel locations and end plugs for maximum configuration flexibility.
- Customer can easily order a Meteor 1 manifold kit and select nozzles, supports, nozzle seat, locating ring, thermocouples and other

necessary items — for same-day shipment.



# Meteor 2

- Manifold and components system, integrated with a Meteor 1 manifold kit.
- Customer specifies nozzles, supports, nozzle seat, locating ring, thermocouples, etc.
- D-M-E performs vertical flow channel and end plug machining.
- Shipment in just one week (or less).



components systems

ship in one week or less.

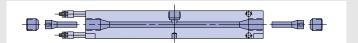
# Meteor 3

- Complete hot half assembly, ready to bolt onto the mold.
- Turnkey solution with optional D-M-E mold base and 5-zone or 8-zone temperature controller.
- Hot half fully assembled, wired and tested.
- Industry-leading three-week delivery time.



Meteor 3 complete hot half assemblies ship in only three weeks.

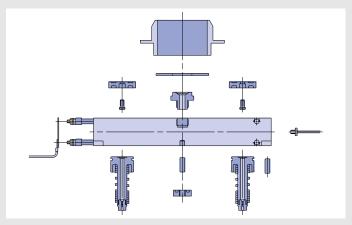
D-M-E mold base and temperature controller are optional.



#### THE METEOR PACKAGE

Each Meteor manifold kit includes the following standard items:

- Manifold with pre-machined horizontal flow channel
- Pre-installed, replaceable tubular heaters
- End plugs
- End plug set screws



## **ANCILLARY COMPONENTS**

A variety of ancillary components available include:

- Locating rings
- Drool rings
- Nozzle seats
- Riser pads and cap screws
- Center support pads and dowel pins
- Thermocouples

#### **NOZZLE OPTIONS**

	EHA A	AND CIA		
METEOR	250	375	MINI	GATE-MATE 4
SYSTEM	SERIES	SERIES	GATE-MATE	SERIES
Meteor 1	1	1	✓	1
Meteor 2	✓	1	✓	✓
Meteor 3	✓	✓	_	✓

All nozzles have a selection of tip styles to suit material flow and gate cosmetic requirements.

# **APPLICATION NOTES**

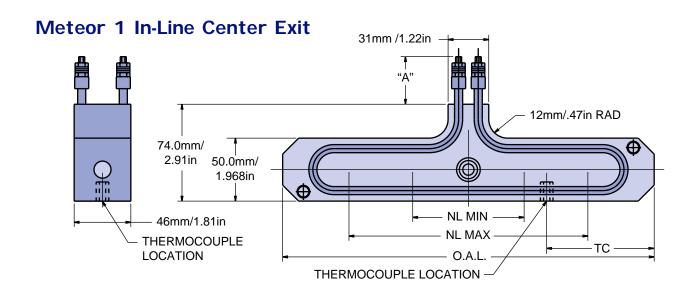
- Mini Gate-Mate, Gate-Mate 4 and 250 Series nozzles to be used with manifold kits MEM0100K thru MEM0200K, MCM0100K thru MCM0200K and MXM0100K thru MXM0200K. Gate-Mate 4 and 375 Series nozzles to be used with all other manifold kits.
- All manifolds with suffix of 100K, 150K and 200K have a 9mm diameter flow channel; all other manifolds have a 12mm diameter flow channel.
- CIA High Performance nozzles are recommended for materials that process above 260°C/500°F.
- For filled or abrasive materials, wear-resistant tips are recommended.
- Meteor manifolds are not recommended for use with PVC material.

Contact D-M-E for assistance.

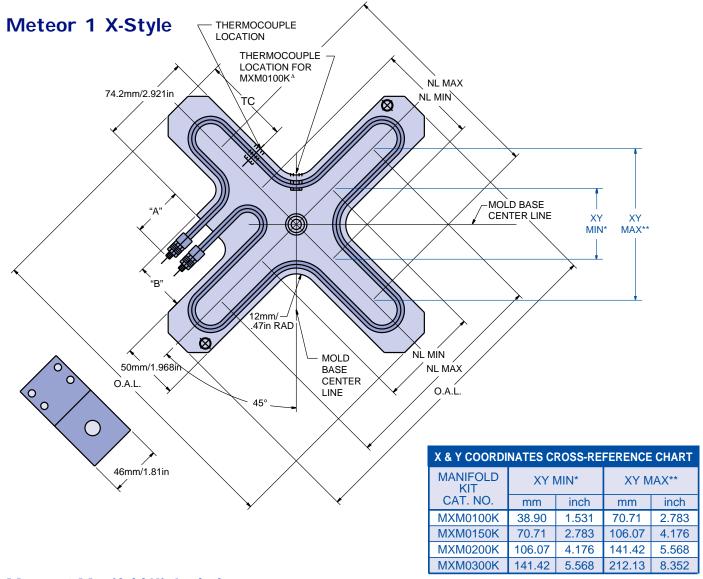
# Meteor 1 — In-Line and X-Style Manifolds

O.A.L.

# Meteor 1 In-Line End Exit SAME-DAY SHIPMENT! THERMOCOUPLE LOCATION THERMOCOUPLE LOCATION TO 1.968in NL MIN NL MAX



MANIFOLD	MANIFOLD KIT	NL	MIN	NL I	MAX	O. <i>i</i>	A.L.	" <i>F</i>	۹"	"E	3"	Т	С
TYPE	CAT. NO.	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
	MEM0100K	55	2.165	100	3.937	195	7.677	44.5	1.75				
	MEM0150K	100	3.937	150	5.906	245	9.646	44.5	1.75			60	2.362
IN-LINE	MEM0200K	150	5.906	200	7.874	295	11.614	44.5	1.75				
END EXIT	MEM0300K	200	7.874	300	11.811	395	15.551	44.5	1.75				
	MEM0400K	300	11.811	400	15.748	495	19.488	50.8	2.00			72.5	2.362
	MEM0500K	400	15.748	500	19.685	595	23.425	50.8	2.00				
	MCM0100K	55	2.165	100	3.937	195	7.677	44.5	1.75				
	MCM0150K	100	3.937	150	5.906	245	9.646	44.5	1.75			60	2.362
IN-LINE	MCM0200K	150	5.906	200	7.874	295	11.614	44.5	1.75				
CENTER EXIT	MCM0300K	200	7.874	300	11.811	395	15.551	44.5	1.75				
	MCM0400K	300	11.811	400	15.748	495	19.488	50.8	2.00			72.5	2.854
	MCM0500K	400	15.748	500	19.685	595	23.425	50.8	2.00			]	
	MXM0100K	55	2.165	100	3.937	195	7.677	44.5	1.75	56.8	2.236	SEE P	AGE 5 <sup>∆</sup>
X-STYLE	MXM0150K	100	3.937	150	5.906	245	9.646	44.5	1.75	51.3	2.020	60	2.262
A-SITLE	MXM0200K	150	5.906	200	7.874	295	11.614	50.8	2.00	51.3	2.020	60	2.362
	MXM0300K	200	7.874	300	11.811	395	15.551	50.8	2.00	51.3	2.020	72.5	2.854



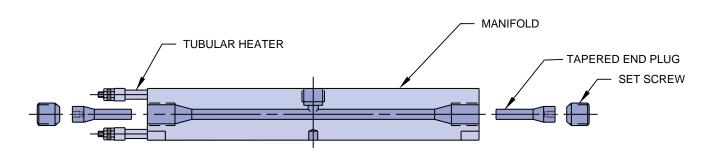
# **Meteor 1 Manifold Kit Includes:**

# In-Line System:

- (1) Manifold (center or end heater exit)
- (2) Tubular heaters (installed)
- (2) Tapered end plugs
- (2) Set screws

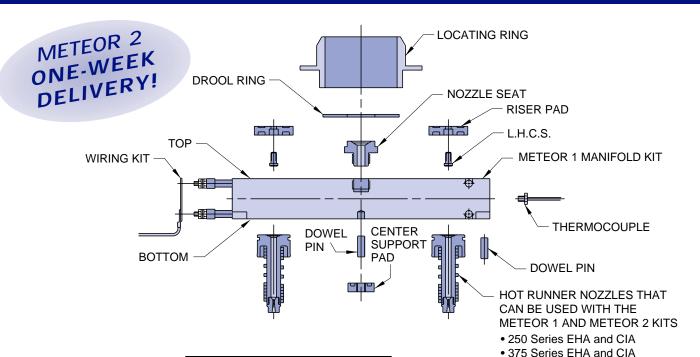
# X-Style System:

- (1) Manifold
- (2) Tubular heaters (installed)
- (4) Tapered end plugs
- (4) Set screws





# **Meteor 1 & 2 Ancillary Component Options**



			DESIGN (	CRITERI <i>A</i>	\
MANIFOLD	METEOR 1 MANIFOLD KIT	METEOR 2 MANIFOLD KIT PLUS	NOZZLE		LOW IEL DIA.
TYPE	CAT. NO.	CAT. NO.	OPTIONS	MM	INCH
	MEM0100K	MEM0100KP	250 Series EHA & CIA		
IN-LINE	MEM0150K	MEM0150KP	Mini Gate-Mate	9	.354
END	MEM0200K	MEM0200KP	Gate-Mate 4 Series		
EXIT	MEM0300K	MEM0300KP	375 Series EHA & CIA		
EXII	MEM0400K	MEM0400KP	Gate-Mate 4 Series	12	.472
	MEM0500K	MEM0500KP	Oate Mate 4 Octios		
	MCM0100K	MCM0100KP	250 Series EHA & CIA Mini Gate-Mate		
IN-LINE	MCM0150K	MCM0150KP		9	.354
CENTER	MCM0200K	MCM0200KP	Gate-Mate 4 Series		
EXIT	MCM0300K	MCM0300KP	275 Carias 5114 9 CIA		
LXII	MCM0400K	MCM0400KP	375 Series EHA & CIA 12 12	12	.472
	MCM0500K	MCM0500KP	Gate Mate 4 Genes		
	MXM0100K	MXM0100KP	250 Series EHA & CIA		
	MXM0150K	MXM0150KP	Mini Gate-Mate	9	.354
X-STYLE	MXM0200K	MXM0200KP	Gate-Mate 4 Series		
	MXM0300K	MXM0300KP	375 Series EHA & CIA Gate-Mate 4 Series	12	.472

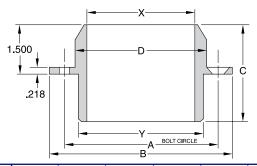
Meteor 1 Manifold Kit includes manifold, tubular heaters installed, two end plugs, and two set screws. The customer machines the vertical flow channel locations and end plugs for maximum configuration flexibility.

Mini Gate-MateGate-Mate 4 Series

Meteor 2 Manifold Kit Plus includes the machining of the vertical flow channels and the installation of the end plugs and set screws by D-M-E. The customer provides D-M-E with the gate locations on a Meteor 2 Criteria Form.

				ANCILLARY COMPONENT OPTIONS							
MANIFOLD TYPE	METEOR 1 MANIFOLD KIT CAT. NO.	METEOR 2 MANIFOLD KIT PLUS CAT. NO.	THERMOCOUPLE CAT. NO.	LOCATING RING CAT. NO.	DROOL RING CAT. NO.	NOZZLE SEAT CAT. NO.	RISER PADS CAT. NO.	CENTER SUPPORT PADS CAT. NO.	DOWEL PINS CAT. NO.	1/4-20 X .50 LG. L.H.C.S. CAT. NO.	WIRING KIT CAT. NO.
IN-LINE END	MEM0150K	MEM0100KP MEM0150KP MEM0200KP	ETC0252	EHL0253 EHL0255	EHL1003	MNS0009	ERP1001 ERP1002 ERP1011	ECB0468 ECB0469	DP820 DP828	1412LH	MWK1001
EXIT	MEM0400K	MEM0300KP MEM0400KP MEM0500KP	ETC0252 (2 REQ'D)	(1 REQ'D)	EHL1003	MNS0012	ERP1012 (2 OF SAME REQ'D)	ECB0503 (1 REQ'D)	DP832 (2 OF SAME REQ'D)	(2 REQ'D)	MWK1002
IN-LINE CENTER	MCM0150K	MCM0100KP MCM0150KP MCM0200KP	ETC0252	EHL0253	EUI 1003	MNS0009	ERP1001 ERP1002 ERP1011	ECB0468 ECB0469	DP820 DP828	1412LH	MWK1001
EXIT	MCM0400K	MCM0300KP MCM0400KP MCM0500KP	ETC0252 (2 REQ'D)	EHL0255 (1 REQ'D)		MNS0012	/ · · · · ·	ECB0503 (1 REQ'D)	DP832 (2 OF SAME REQ'D)	(2 REQ'D)	MWK1002
		MXM0100KP MXM0150KP	ETC0252	EHL0253		MNS0009	ERP1001 ERP1002 ERP1011	ECB0468 ECB0469	DP820 DP828	1412LH	MWK1001
X-STYLE		MXM0200KP MXM0300KP	ETC0252 (2 REQ'D)	EHL0255 (1 REQ'D)		MNS0012	ERP1011 ERP1012 (4 OF SAME REQ'D)	FCB0503	DP832 (2 OF SAME REQ'D)	(4 REQ'D)	MWK1002

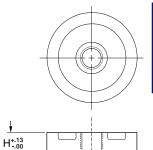
## **LOCATING RINGS**



CATALOG NUMBER	D DIA.	X DIA.	Y DIA.	А	B DIA.	С
EHL0253	101mm 3.990in	82.5mm 3.250in	95mm 3.750in		139.5mm 5.495in	-
EHL0255	101mm 3.990in	82.5mm 3.250in	95mm 3.750in		139.5mm 5.495in	

Includes (2) 1/2 inch long, 5/16 Flat Head Cap Screws.

## **CENTER SUPPORT PADS**



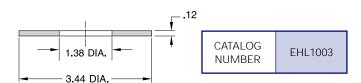
O.D.

CATALOG	C	O.D.		1
NUMBER	mm	in	mm	in
ECB0468	30	1.181	20	.787
ECB0469	30	1.181	10	.394
ECB0503	40	1.575	10	.394

#### NOTES:

- THE M10 X 1.5 tapped hole is used to screw the center support pad to a plate for machining the pad to the correct height.
- 2. An 8mm dia. dowel pin is required for assembly.

#### **DROOL RING**



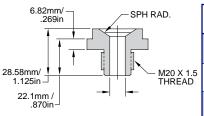
#### **DOWEL PINS**



M10 X1.5 THRU

CATALOG	L	-
NUMBER	mm	in
DP8-20	20	0.787
DP8-28	28	1.102
DP8-32	32	1.260

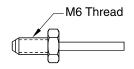
## **MACHINE NOZZLE SEATS**



**NOTE:** Machine nozzle tip orifice to be matched properly with nozzle seat flow channel.

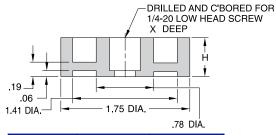
CATALOG NUMBER	"E" FLOW CHANNEL	SPHERICAL RADIUS
MNS0009	9mm .354in	1/2 + 3/4in
MNS1009 9mm .354in		15.5mm
MNS0012	12mm .472in	1/2 + 3/4in
MNS1012	12mm .472in	15.5mm

# **MANIFOLD THERMOCOUPLE**

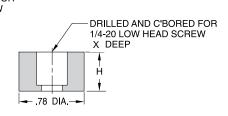


CATALOG NUMBER	ETC0252
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# RISER PADS AND SCREWS



CATALOG	ŀ	1	" X"	
NUMBER	mm	in	mm	in
ERP1001	12.7	.500	10	.405
ERP1002	19	.750	16.6	.655



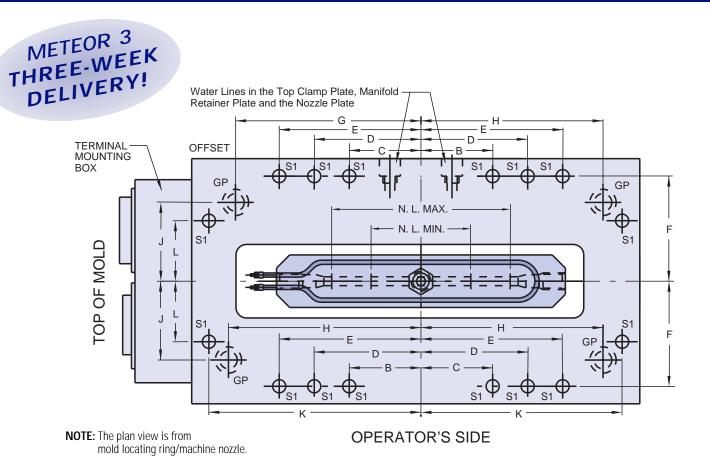
CATALOG	ŀ	1	" >	("
NUMBER	mm	in	mm	in
ERP1011	12.7	.500	10	.405
ERP1012	19	.750	16.6	.655

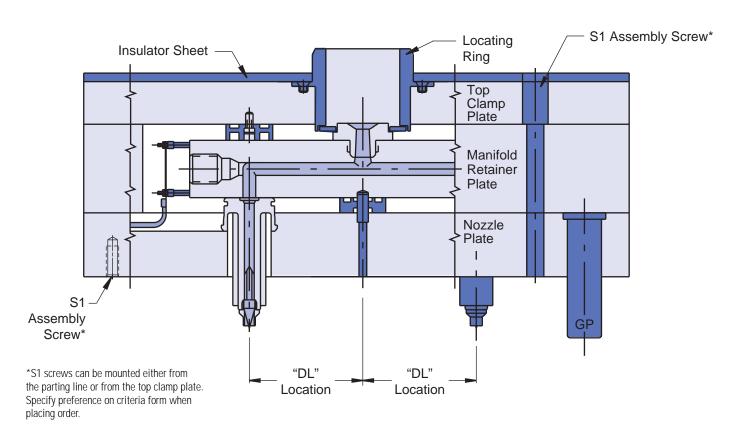
# 1/4-20 x 1/2 lg. LOW HEAD CAP SCREW (L.H.C.S.)

CATALOG NUMBER	1412LH
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# Meteor 3 In-Line End Exit





# Meteor 3 In-Line End Exit Dimensional Information

HOT HALF ASSY. CAT. NO.	MOLD BASE SIZE	В	С	D	E	F	G	Н	J	К	L
MEM0100KPH	1215		1.000		5.375	4.969	5.4375	5.6250	3.8125		
IVIEIVIOTOURPH	1315	-	1.000		5.375	5.719	5.4375	5.6250	4.5000		
	1220		1.000		7.500	4.969	7.5625	7.7500	3.8125		
	1321		1.000		7.625	5.719	7.9375	8.1250	4.1875		
	1620		1.000		7.125	6.969	7.5625	7.7500	5.0000		
MEM0150KPH	1220	-	1.000		7.500	4.969	7.5625	7.7500	3.8125		
IVIEIVIOTSORFIT	1321		1.000		7.625	5.719	7.9375	8.1250	4.1875		
	1620		1.000		7.125	6.969	7.5625	7.7500	5.0000		
MEM0200KPH	1321		1.000		7.625	5.719	7.9375	8.1250	4.1875		
MEMOZOUKPH	1524	3.625	3.625		8.625	6.469	8.4375	8.6250	5.0000		
	1924	3.625	3.625		8.625	8.781	8.6875	8.8750	7.2500		
MEMOSOOKBII	1524	3.625	3.625		8.625	6.469	8.4375	8.6250	5.0000		
MEM0300KPH	1924	3.625	3.625		8.625	8.781	8.6875	8.8750	7.2500		
	1929	4.562	4.562		12.000	8.781	12.1875	12.3750	6.5000		
MEM0400KPH	1826	4.000	4.000		10.250	7.969	10.4375	10.6250	6.0000		
IVIEIVIU4UURPH	1929	4.562	4.562		12.000	8.781	12.1875	12.3750	6.5000		
	2429	4.812	4.812		11.750	10.844	11.5625	11.7500	8.5000	13.750	6.750
MEMOROOKBU	2429	4.812	4.812		11.750	10.844	11.5625	11.7500	8.5000	13.750	6.750
MEM0500KPH	2435	3.875	3.875	9.625	14.750	10.844	14.6875	14.8750	8.5000	16.750	6.750

NOTE: "S1" screws for 24" wide mold bases are to be 5/8-11 S.H.C.S. All other mold bases require 1/2-13 S.H.C.S.

# QDS Mold Bases Available for Meteor 3

HOT HAL	F ASSEMBLY		SUITABLE D-M-E QDS MOLD BASES (SUFFIX)														
(PI	REFIX)	1215	1220	1315	1321	1518	1524	1616	1620	1818	1820	1826	1924	1929	2424	2429	2435
	MEM0100KPH	~	~	~	~				~								
IN-LINE	MEM0150KPH	N/A	~	N/A	~				~								
END	MEM0200KPH	N/A	N/A	N/A	~	N/A	~						~				
EXIT	MEM0300KPH	N/A	N/A	N/A	N/A	N/A	~						~	V			
EAH	MEM0400KPH	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	~	N/A	~		~	
	MEM0500KPH	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	~	~

**NOTE:** Program expansion ongoing. Contact D-M-E for delivery timeframes regarding availability of other mold base sizes.

## **NOZZLE OPTIONS**

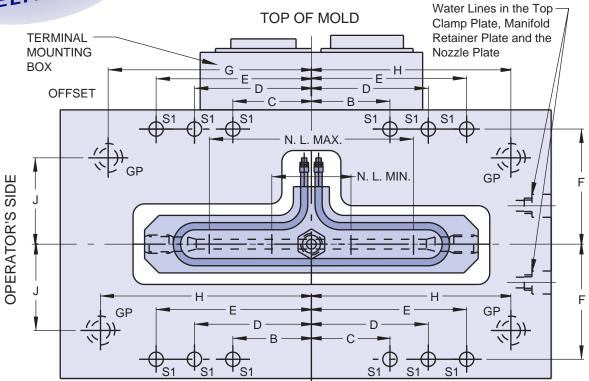
D-M-E nozzles for use with Meteor 3 systems include:

- 250 Series EHA and CIA
- 375 Series EHA and CIA
- Gate-Mate 4 Series

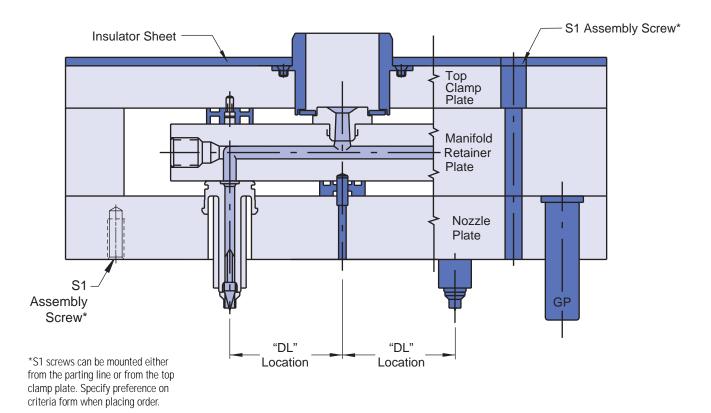
All nozzles have a selection of tip styles to suit material flow and gate cosmetic requirements.

# **Meteor 3 In-Line Center Exit**

# METEOR 3 THREE-WEEK DELIVERY!



**NOTE:** The plan view is from mold locating ring/machine nozzle.



# Meteor 3 In-Line Center Exit Dimensional Information

HOT HALF ASSY. CAT. NO.	MOLD BASE SIZE	В	С	D	E	F	G	Н	J	К	L
MCM0100KPH	1215		1.000		5.375	4.969	5.4375	5.6250	3.8125		
MCMU100KPH	1315		1.000		5.375	5.719	5.4375	5.6250	4.5000		
	1220		1.000		7.500	4.969	7.5625	7.7500	3.8125		
	1321		1.000		7.625	5.719	7.9375	8.1250	4.1875		
	1620		1.000		7.125	6.969	7.5625	7.7500	5.0000		
MCM0150KPH	1220		1.000		7.500	4.969	7.5625	7.7500	3.8125		
MOMOTOKEH	1321		1.000		7.625	5.719	7.9375	8.1250	4.1875		
	1620		1.000		7.125	6.969	7.5625	7.7500	5.0000		
MCMOSOOKBLI	1321		1.000		7.625	5.719	7.9375	8.1250	4.1875		
MCM0200KPH	1524	3.625	3.625		8.625	6.469	8.4375	8.6250	5.0000		
	1924	3.625	3.625		8.625	8.781	8.6875	8.8750	7.2500		
MCM0300KPH	1524	3.625	3.625		8.625	6.469	8.4375	8.6250	5.0000		
MCMU300KPH	1924	3.625	3.625		8.625	8.781	8.6875	8.8750	7.2500		
	1929	4.562	4.562		12.000	8.781	12.1875	12.3750	6.5000		
MCM0400KPH	1826	4.000	4.000		10.250	7.969	10.4375	10.6250	6.0000		
MCM0400KPH	1929	4.562	4.562		12.000	8.781	12.1875	12.3750	6.5000		
	2429	4.812	4.812		11.750	10.844	11.5625	11.7500	8.5000	13.750	6.750
MCMOFOOKBLI	2429	4.812	4.812		11.750	10.844	11.5625	11.7500	8.5000	13.750	6.750
MCM0500KPH	2435	3.875	3.875	9.625	14.750	10.844	14.6875	14.8750	8.5000	16.750	6.750

NOTE: "S1" screws for 24" wide mold bases are to be 5/8-11 S.H.C.S. All other mold bases require 1/2-13 S.H.C.S.

# QDS Mold Bases Available for Meteor 3

HOT HAL	F ASSEMBLY		SUITABLE D-M-E QDS MOLD BASES (SUFFIX)														
(PF	REFIX)	1215	1220	1315	1321	1518	1524	1616	1620	1818	1820	1826	1924	1929	2424	2429	2435
	MCM0100KPH	~	<b>'</b>	~	~				~								
IN-LINE	MCM0150KPH	N/A	~	N/A	~				~								
CENTER	MCM0200KPH	N/A	N/A	N/A	~	N/A	~						~				
EXIT	MCM0300KPH	N/A	N/A	N/A	N/A	N/A	~						~	~			
EXII	MCM0400KPH	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	<b>\</b>	N/A	~		~	
	MCM0500KPH	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	~	~

NOTE: Program expansion ongoing. Contact D-M-E for delivery timeframes regarding availability of other mold base sizes.

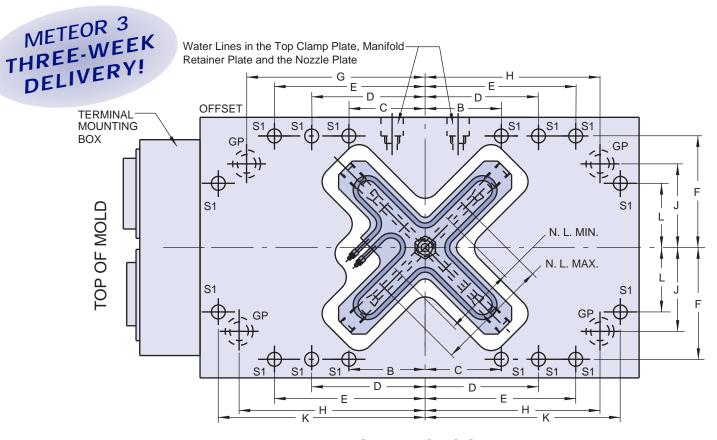
#### **NOZZLE OPTIONS**

D-M-E nozzles for use with Meteor 3 systems include:

- 250 Series EHA and CIA
- 375 Series EHA and CIA
- Gate-Mate 4 Series

All nozzles have a selection of tip styles to suit material flow and gate cosmetic requirements.

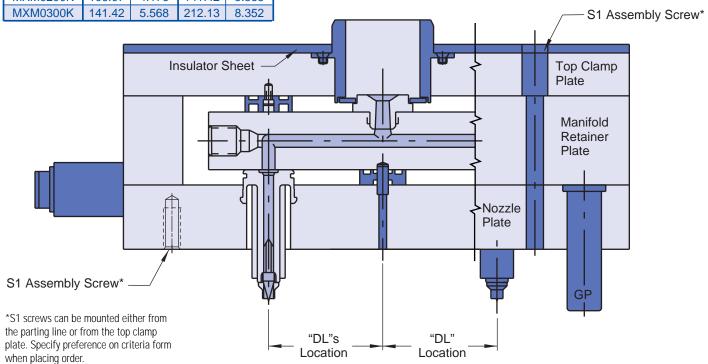
# Meteor 3 X-Style



X & Y COORDI	X & Y COORDINATES CROSS-REFERENCE CHART									
MANIFOLD KIT	XYI	MIN*	XY N	1AX**						
CAT. NO.	mm	inch	mm	inch						
MXM0100K	38.90	1.531	70.71	2.783						
MXM0150K	70.71	2.783	106.07	4.176						
MXM0200K	106.07	4.176	141.42	5.568						
MANUSOUR	1/1/1/2	5 560	212 12	0.252						

# **OPERATOR'S SIDE**

**NOTE:** The plan view is from mold locating ring/machine nozzle.



# **Meteor 3 X-Style Dimensional Information**

MANIFOLD KIT PLUS CAT. NO.	MOLD BASE SIZE	В	С	D	E	F	G	Н	J	К	L
	1518		1.000		6.312	6.469	5.4375	5.6250	5.2500		
MXM0100KPH	1616		1.000		5.125	6.969	4.6875	4.8750	5.8125		
	1620		1.000		7.125	6.969	7.5625	7.7500	5.0000		
	1518		1.000		6.312	6.469	5.4375	5.6250	5.2500		
MXM0150KPH	1616		1.000		5.125	6.969	4.6875	4.8750	5.8125		
	1620		1.000		7.125	6.969	7.5625	7.7500	5.0000		
	1818		1.000		4.562	7.969	5.8125	6.0000	6.5000		
MXM0200KPH	1820		1.000		5.562	7.969	6.8125	7.0000	6.5000		
	1924	3.625	3.625		8.625	8.781	8.6875	8.8750	7.0000		
	2424	3.875	3.875		8.875	10.844	8.1250	8.3125	9.1250	10.8125	6.750
MXM0300KPH	2429	4.812	4.812		11.750	10.844	10.6250	10.8125	9.1250	13.750	6.750
	2435	3.875	3.875	9.625	14.750	10.844	13.6250	13.8125	9.1250	16.750	6.750

NOTE: "S1" screws for 24" wide mold bases are to be 5/8-11 S.H.C.S. All other mold bases require 1/2-13 S.H.C.S.

# QDS Mold Bases Available for Meteor 3

HOT HALF	HOT HALF ASSEMBLY			SUIT	ABLE	D-M-E	QDS	MOLD	BASE	S (SUF	FIX)		
(PF	REFIX)	1518	1524	1616	1620	1818	1820	1826	1924	1929	2424	2429	2435
	MXM0100KPH	~	N/A	~	~								
\	MXM0150KPH	>	N/A	~	~								
X-STYLE	MXM0200KPH	N/A	N/A	N/A	N/A	~	~		~				
	MXM0300KPH	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	~	/	~

**NOTE:** Program expansion ongoing. Contact D-M-E for delivery timeframes regarding availability of other mold base sizes.

## **NOZZLE OPTIONS**

D-M-E nozzles for use with Meteor 3 systems include:

- 250 Series EHA and CIA
- 375 Series EHA and CIA
- Gate-Mate 4 Series

All nozzles have a selection of tip styles to suit material flow and gate cosmetic requirements.

# **Reference Information & Part Numbers**

Minimum Mold Plate Sizes

MANIFOLD	MANIFOLD KIT	MINIMUN	M WIDTH	MINIMUM	LENGTH
TYPE	CAT. NO.	mm	inch	mm	inch
	MEM0100K	302	11-7/8	381	15
	MEM0150K	302	11-7/8	508	20
IN-LINE	MEM0200K	302	11-7/8	527	20-3/4
END EXIT	MEM0300K	302	11-7/8	610	24
	MEM0400K	302	11-7/8	660	26
	MEM0500K	302	11-7/8	737	29
	MCM0100K	302	11-7/8	381	15
IN-LINE	MCM0150K	302	11-7/8	508	20
	MCM0200K	302	11-7/8	527	20-3/4
CENTER	MCM0300K	302	11-7/8	660	24
EXIT	MCM0400K	302	11-7/8	749	26
	MCM0500K	302	11-7/8	902	29
	MXM0100K	378	14-7/8	406	16
X-STYLE	MXM0150K	378	14-7/8	406	16
A-STILE	MXM0200K	454	17-7/8	457	18
	MXM0300K	603	23-3/4	603	23-3/4

# **Reference Information & Part Numbers**

# **Meteor Wiring Information**

MANIFOLD	MANIFOLD KIT	D-M-E		WIRING I	OCATION FO	OR NOZZLES	AND MANIFO	OLD
TYPE		CONTROLLER	ZONE #1	ZONE #2	ZONE #3	ZONE #4	ZONE #5	ZONE #6
	MEM0100K		NOZZLE #1	NOZZLE #2	MANIFOLD			
IN-LINE	MEM0150K		NOZZLE #1	NOZZLE #2	MANIFOLD			
END	MEM0200K	5 ZONE	NOZZLE #1	NOZZLE #2	MANIFOLD			
EXIT	MEM0300K	3 ZONE	NOZZLE #1	NOZZLE #2	MANIFOLD			
EXII	MEM0400K		NOZZLE #1	NOZZLE #2	MANIFOLD			
	MEM0500K		NOZZLE #1	NOZZLE #2	MANIFOLD TOP	MANIFOLD BTM.	-	
	MCM0100K		NOZZLE #1	NOZZLE #2	MANIFOLD			
IN-LINE	MCM0150K		NOZZLE #1	NOZZLE #2	MANIFOLD			
CENTER	MCM0200K	5 ZONE	NOZZLE #1	NOZZLE #2	MANIFOLD			
EXIT	MCM0300K	3 20NL	NOZZLE #1	NOZZLE #2	MANIFOLD			
EXII	MCM0400K		NOZZLE #1	NOZZLE #2	MANIFOLD			
	MCM0500K		NOZZLE #1	NOZZLE #2	MANIFOLD TOP	MANIFOLD BTM.		
	MXM0100K	5 ZONE	NOZZLE #1	NOZZLE #2	NOZZLE #3	NOZZLE #4	MANIFOLD	
X-STYLE	MXM0150K	3 ZONE	NOZZLE #1	NOZZLE #2	NOZZLE #3	NOZZLE #4	MANIFOLD	
X-STILE	MXM0200K	8 ZONE	NOZZLE #1	NOZZLE #2	NOZZLE #3	NOZZLE #4	MANIFOLD TOP	MANIFOLD BTM.
	MXM0300K	0 ZONE	NOZZLE #1	NOZZLE #2	NOZZLE #3	NOZZLE #4	MANIFOLD TOP	MANIFOLD BTM.

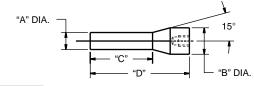
# **Meteor Spare Parts**

MANIFOLD	MANIFOLD KIT	TUBULAR	HEATER	END PLUG	SET SCREW
TYPE	CAT. NO.	CAT. NO.	WATTAGE	CAT. NO.	CAT. NO.
	MEM0100K	MEH0100	600		
IN-LINE	MEM0150K	MEH0150	750	MTP0009	
END	MEM0200K	MEH0200	900		MSS0001
EXIT	MEM0300K	MEH0300	1225		WI330001
LXII	MEM0400K	MEH0400	1550	MTP0012	
	MEM0500K	MEH0500	1850		
	MCM0100K	MCH0100	600		
IN-LINE	MCM0150K	MCH0150	750	MTP0009	
CENTER	MCM0200K	MCH0200	900		MSS0001
EXIT	MCM0300K	MCH0300	1225		WI330001
EXII	MCM0400K	MCH0400	1550	MTP0012	
	MCM0500K	MCH0500	1850		
	MXM0100K	MXH0100	575		
X-STYLE	MXM0150K	MXH0150	1350	MTP0009	MSS0001
X-STILE	MXM0200K	MXH0200	1675		WI330001
	MXM0300K	MXH0300	2150	MTP0012	

## **TUBULAR HEATERS**



# **END PLUGS**



	"A	۱"	"E	"B"		?"	"D"		
CAT. NO.	mm	in	mm	in	mm	in	mm	in	
MTP0009	9	.354	14	.551	33	1.299	52.5	2.067	
MTP0012	12	.472	16	.630	60	2.362	77.5	3.051	

## **SET SCREW**



- THREAD: M20 X 2.5
- THICKNESS: 20mm/.787in
- HEX FLAT: 10mm/.394in



# **Meteor 3 Part Numbers**

	PART NUMBERS FOR HOT HALF ASSEMBLY	PART NUMBERS FOR HOT HALF ASSEMBLY AND MOLD BASE*	PART NUMBERS FOR HOT HALF ASSEMBLY, MOLD BASE, AND TEMPERATURE CONTROLLER*
	MEM0100KPH1215	MEM0100KPHM1215	MEM0100KPHM1215T
	MEM0100KPH1220	MEM0100KPHM1220	MEM0100KPHM1220T
	MEM0100KPH1315	MEM0100KPHM1315	MEM0100KPHM1315T
	MEM0100KPH1321	MEM0100KPHM1321	MEM0100KPHM1321T
	MEM0100KPH1620	MEM0100KPHM1620	MEM0100KPHM1620T
	MEM0150KPH1220	MEM0150KPHM1220	MEM0150KPHM1220T
	MEM0150KPH1321	MEM0150KPHM1321	MEM0150KPHM1321T
IN-LINE	MEM0150KPH1620	MEM0150KPHM1620	MEM0150KPHM1620T
END	MEM0200KPH1321	MEM0200KPHM1321	MEM0200KPHM1321T
EXIT	MEM0200KPH1524	MEM0200KPHM1524	MEM0200KPHM1524T
	MEM0200KPH1924	MEM0200KPHM1924	MEM0200KPHM1924T
	MEM0300KPH1524	MEM0300KPHM1524	MEM0300KPHM1524T
	MEM0300KPH1924	MEM0300KPHM1924	MEM0300KPHM1924T
	MEM0300KPH1929	MEM0300KPHM1929	MEM0300KPHM1929T
	MEM0400KPH1826	MEM0400KPHM1826	MEM0400KPHM1826T
	MEM0400KPH1929	MEM0400KPHM1929	MEM0400KPHM1929T
	MEM0400KPH2429	MEM0400KPHM2429	MEM0400KPHM2429T
	MEM0500KPH2435	MEM0500KPHM2435	MEM0500KPHM2435T
	MCM0100KPH1215	MCM0100KPHM1215	MCM0100KPHM1215T
	MCM0100KPH1220	MCM0100KPHM1220	MCM0100KPHM1220T
	MCM0100KPH1315	MCM0100KPHM1315	MCM0100KPHM1315T
	MCM0100KPH1321	MCM0100KPHM1321	MCM0100KPHM1321T
	MCM0100KPH1620	MCM0100KPHM1620	MCM0100KPHM1620T
	MCM0150KPH1220	MCM0150KPHM1220	MCM0150KPHM1220T
	MCM0150KPH1321	MCM0150KPHM1321	MCM0150KPHM1321T
IN-LINE	MCM0150KPH1620	MCM0150KPHM1620	MCM0150KPHM1620T
CENTER	MCM0200KPH1321	MCM0200KPHM1321	MCM0200KPHM1321T
EXIT	MCM0200KPH1524	MCM0200KPHM1524	MCM0200KPHM1524T
	MCM0200KPH1924	MCM0200KPHM1924	MCM0200KPHM1924T
	MCM0300KPH1524	MCM0300KPHM1524	MCM0300KPHM1524T
	MCM0300KPH1924	MCM0300KPHM1924	MCM0300KPHM1924T
	MCM0300KPH1929	MCM0300KPHM1929	MCM0300KPHM1929T
	MCM0400KPH1826	MCM0400KPHM1826	MCM0400KPHM1826T
	MCM0400KPH1929	MCM0400KPHM1929	MCM0400KPHM1929T
	MCM0400KPH2429	MCM0400KPHM2429	MCM0400KPHM2429T
	MCM0500KPH2429	MCM0500KPHM2429	MCM0500KPHM2429T
	MCM0500KPH2435	MCM0500KPHM2435	MCM0500KPHM2435T
	MXM0100KPH1518	MXM0100KPHM1518	MXM0100KPHM1518T
	MXM0100KPH1616	MXM0100KPHM1616	MXM0100KPHM1616T
	MXM0100KPH1620	MXM0100KPHM1620	MXM0100KPHM1620T
	MXM0150KPH1518	MXM0150KPHM1518	MXM0150KPHM1518T
	MXM0150KPH1616	MXM0150KPHM1616	MXM0150KPHM1616T
X	MXM0150KPH1620	MXM0150KPHM1620	MXM0150KPHM1620T
STYLE	MXM0200KPH1818	MXM0200KPHM1818	MXM0200KPHM1818T
	MXM0200KPH1820	MXM0200KPHM1820	MXM0200KPHM1820T
	MXM0200KPH1924	MXM0200KPHM1924	MXM0200KPHM1924T
	MXM0300KPH2424	MXM0300KPHM2424	MXM0300KPHM2424T
	MXM0300KPH2429	MXM0300KPHM2429	MXM0300KPHM2429T
	MXM0300KPH2435	MXM0300KPHM2435	MXM0300KPHM2435T



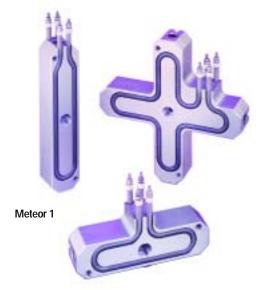
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